

User Manual

Release 1.42

PAT-Cell-Press

Electrochemical test cell



The information in this manual has been carefully checked and believed to be accurate; however, no responsibility is assumed for inaccuracies.

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EL-Cell GmbH

Tempowerkring 8

21079 Hamburg - Germany

phone: +49 40 79012-737

fax: +49 40 79012-736

e-mail: info@el-cell.com

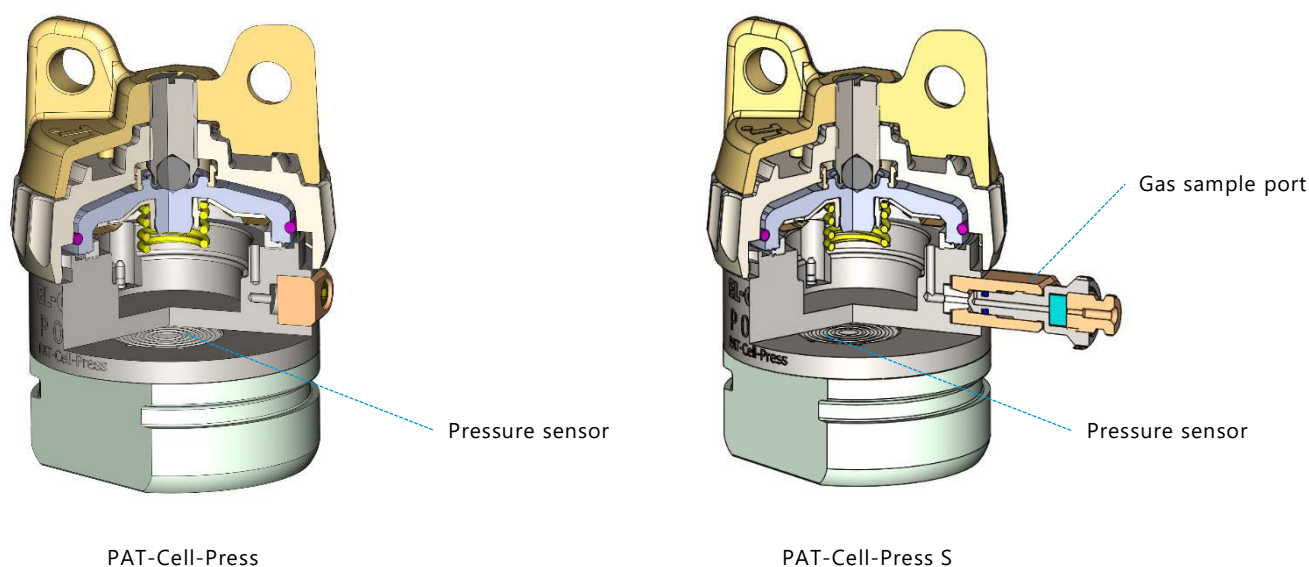
web: www.el-cell.com

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1 Product description

The PAT-Cell-Press is a pressure test cell for measuring gas evolution during the electrochemical cycle. It is a cableless test cell using the PAT-Core concept. As an option, the PAT-Cell-Press is also available with a gas sample port for drawing gas.



Features and specifications

- PAT-Core design with or without reference electrode
- Laser welded pressure sensor, 0 to 3 bar abs
- Optional gas sample port
- Dead volume with PAT-Core installed: 3.565 cm³
- Helium leak tested*
- Can be used in single-channel configuration together with the PAT-Stand-1 and the PAT-Press box
- Can be used in multi-channel configuration in the PAT-Chamber-16 and PAT-Tester-i-16

*The PAT-Cell-Press has been tested for leakage at the factory. For an empty cell, pressurized with air through the sample port by means of a syringe, at 2 bar absolute, at 50°C, the pressure decay after 24 hours is guaranteed to be less than 0.3 mbar per hour when using a PE seal, and less than 0.1 mbar per hour when using a PEEK seal.

2 Variants

PAT-Cell-Press



PAT-Cell-Press

Features

- Laser welded pressure sensor, 0 to 3 bar abs

PAT-Cell-Press S



PAT-Cell-Press S

Features

- Laser welded pressure sensor, 0 to 3 bar abs
- Gas sample port

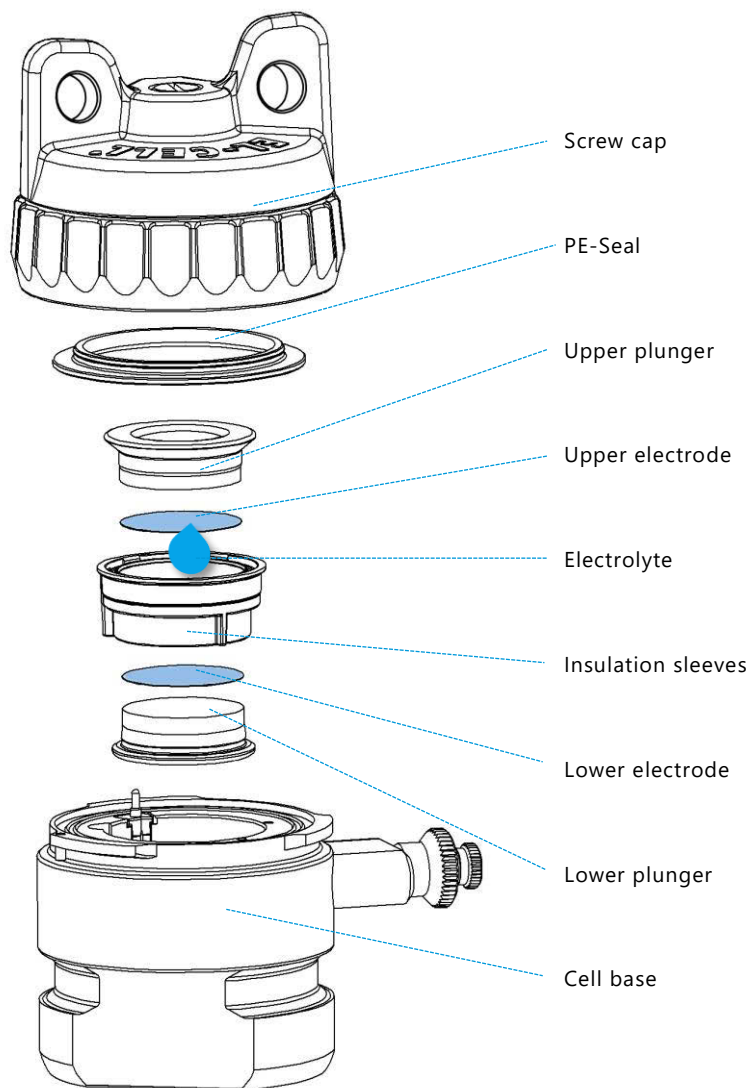
3 Safety precautions

Use proper safety precautions when using hazardous electrode materials and electrolytes. Wear protective glasses and gloves to protect you against electrolyte that may accidentally spill out during disassembly. Upon cell disassembly, dispose all materials properly. Metallic lithium and some insertion compounds may decompose heavily in contact with water and other solvents, and can cause fire.

4 Assembly of the PAT-Cell-Press

This section describes how to assemble the PAT-Cell-Press test cell. A more detailed description of the PAT-Core can be found in a separate manual.

Note: The assembly has to take place under the protective atmosphere in a glove box.



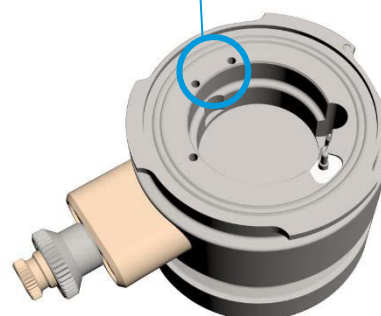
1. Put the **insulation sleeve** onto the worktop with the smaller side pointing upwards. Different insulation sleeves are available for different test purposes, see chapters 6 and 7.
2. Insert the **lower electrode** into the sleeve with the active layer facing downwards.
3. Attach the **lower plunger**. The lower plunger is available in different gap sizes in order to account for the thickness of the electrodes and separator used, see chapters 6 and 7.
4. Turn the assembly upside down.
5. Align the contact spring of the sleeve with the horizontal contact pin inside the **cell base**. Then insert the assembly into the cell base.
6. Evenly dispense approx. 100 μL of **electrolyte** on top of the separator with a pipette.
Note: The optimum amount of electrolyte will depend on the thickness and porosity of the separator and the electrodes used.
7. Insert the **upper electrode** into the insulation sleeve with the active layer facing downwards.
8. Attach the **upper plunger**.
9. Attach the **screw cap** to the cell base with the wing nut fully released.
10. Tighten the wing nut clockwise in order to seal the cell

5 Disassembly and cleaning

After disassembly, dispose all single-use PAT-Core components and the electrodes properly. Plungers made of stainless steel have to be cleaned with plenty of water. If necessary, remove persistent dirt from the plungers with aqueous nitric acid (20%, 2 hours at room temperature). The other cell components must not come into contact with nitric acid. Before re-use inside the glove box, completely disassemble the cell and dry the cell parts in vacuum (<0.01 mbar) at 80 °C for at least 12 hours.

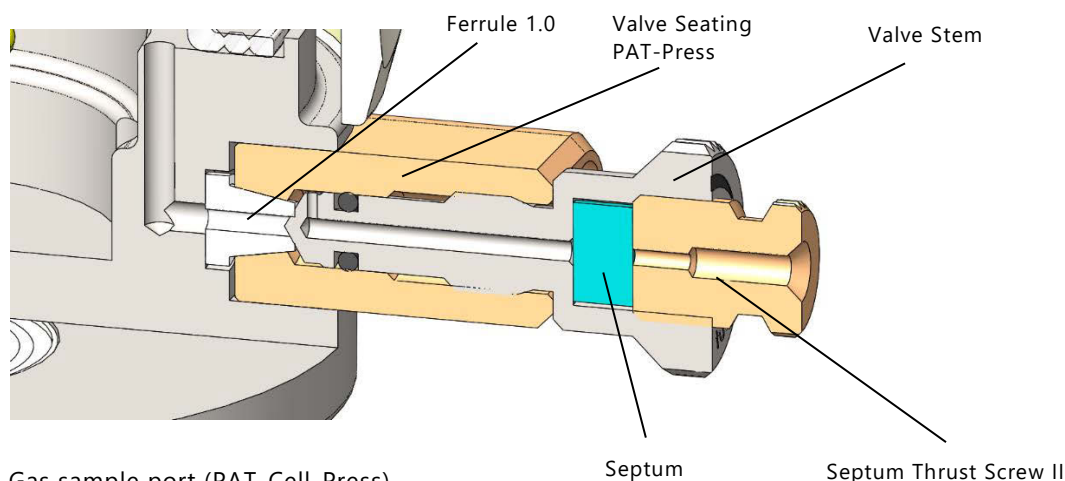
The two adjacent holes at the top of the cell base (circled in the picture below) make connection to the laser welded pressure sensor located inside the lower part of the cell base. **In order to avoid corrosion, no liquids must enter these holes during cell assembly, cell operation and cleaning.**

Holes towards the stainless steel membrane of the laser welded pressure sensor. **Avoid contact with electrolyte or other liquids!**



6 Sample valve with septum port (if installed)

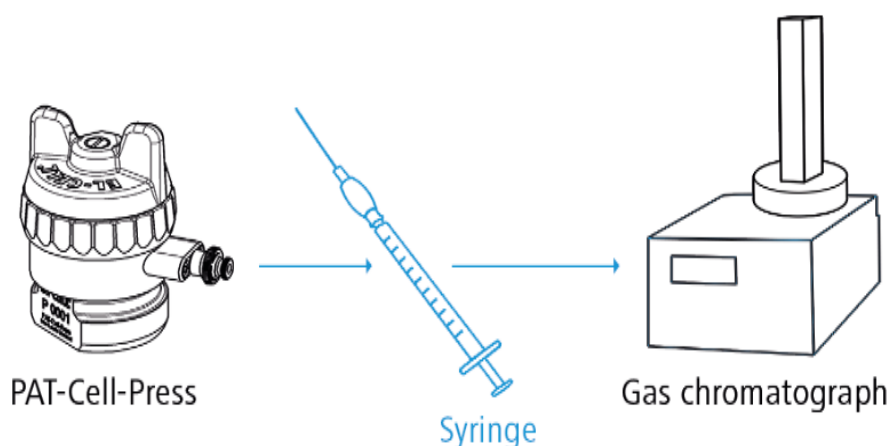
The gas sample valve serves to draw gas samples for further characterization from the head space of the test cell.



Gas sample port (PAT-Cell-Press)
ECC1-00-0155-C

In the closed state, the valve spindle is seated on the PTFE ferrule and is thus preventing any bleeding through the pierced septum.

6.1 How to draw gas samples



1. Pierce the septum with a sample syringe appropriate for the subsequent gas analysis with e.g. a gas chromatograph. We recommend using a syringe with a pencil-point needle in order to prevent clogging when the septum of the sample port is pierced. A 1 ml syringe (LAB0024) and a pencil-point needle (LAB0039) are provided with the equipment.
2. Open the valve by turning the valve handle counter-clockwise by approx. 90 degrees
3. Fill the syringe by drawing back the syringe piston.
4. Close the valve by turning the valve handle clockwise till finger tight, and remove the syringe.

Note: Do not connect the sample port directly or permanently to an external device.

7 Unpacking

Check the contents of the packages against the list given below to verify that you have received all of the required components. Contact EL-CELL, if anything is missing or damaged.

NOTE: Damaged shipments must remain within the original packaging for freight company inspection.

List of components

- PAT-Cell-Press without PAT-Core

Note: The PAT-Cell-press is shipped with an inserted PE-Seal serving only as transport lock. Replace the sealing ring before putting the cell into operation.

- **Note 2:** The components of the PAT-Core (insulation sleeves and plungers) must be purchased separately.

Accessories kit for PAT-Cell-Press S

ECC1-00-0315-A

- Septum (10x) [ECC1-00-0097-B/X](#)
- Syringe 1ml (w/o Luerlock) [LAB0024](#)
- Spinal needle pencil-point (27g) [LAB0039](#)
- Sealing ring PEEK (5x) [ECC1-00-0232-D](#)
- Sealing ring PE (10x) [ECC1-00-0232-A](#)
- Ferrule 1.0 (2x) [ECC1-00-0029-B](#)

Accessories kit for PAT-Cell-Press

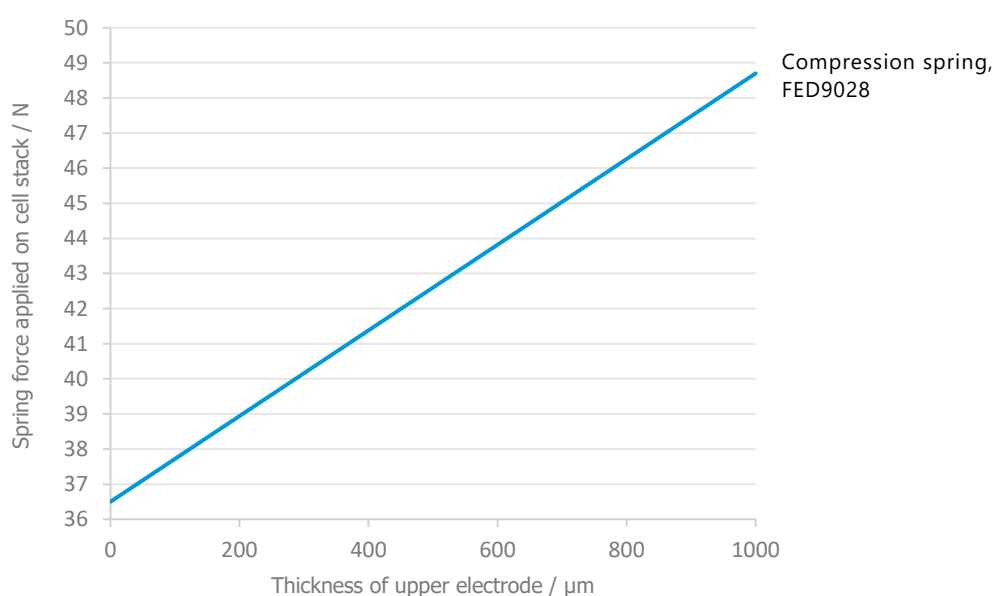
ECC1-00-0315-C

- Sealing ring PEEK (5x) [ECC1-00-0232-D](#)
- Sealing ring PE (10x) [ECC1-00-0232-A](#)

8 Technical data

- Diameter: **49.5 mm**
- Height: **73 mm**
- Width: **70 mm / 49.5 mm** (with / without Sample port)
- Electrode diameter: **18 mm**
- Temperature operation range: **-20 to +70°C**
- Dead volume: **3.565ml / 8.144 ml** (with inserted PAT-Core / without PAT-Core)

8.1 Spring force in relation to the thickness of the upper electrode:



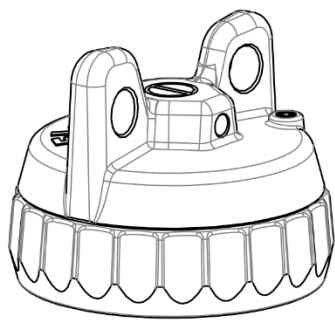
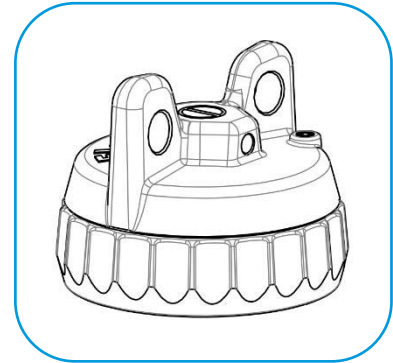
9 Consumables

- Sealing ring PEEK (10x) [ECC1-00-0232-D/X](#)
- Sealing ring PE (100x) [ECC1-00-0232-A/C](#)
- Sealing ring Al (10x) [ECC1-00-0232-G/X](#)

10 Spare parts

Screw cap insulated (PAT), complete

ECC1-00-0236-D



Lid inset (metal seal)
ECC1-00-231-C

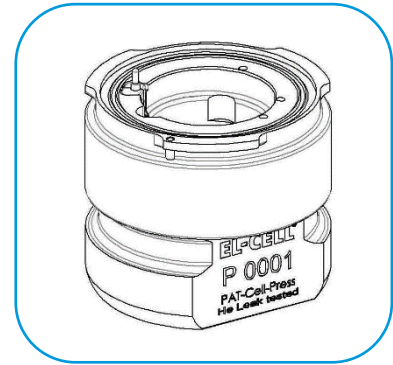
Disc Spring
ECC1-00-0233-A

Compression Spring
FED9028

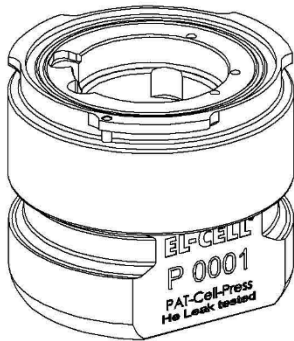
Sealing ring

Cell base GTMS (PAT-Press), assy

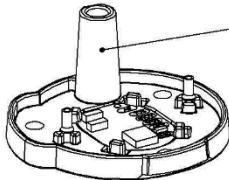
ECC1-00-0255-A



Spring contact pin holder, assy
ECC1-00-0410-A



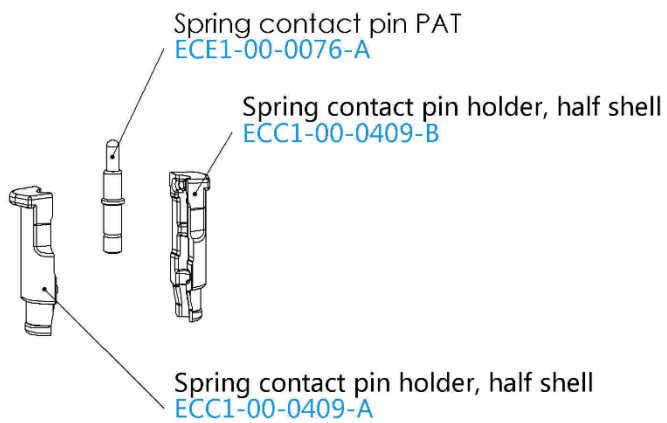
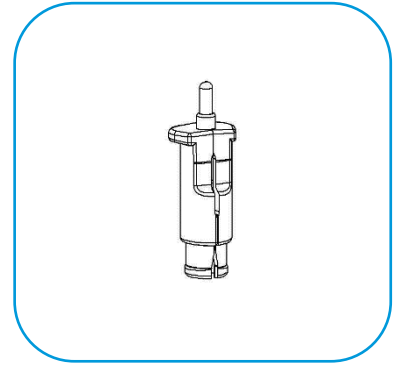
EEPROM holder, assy (PAT-Press)
ECC1-00-0249-D



Countersunk screw
DIN 965-M3x20 TX

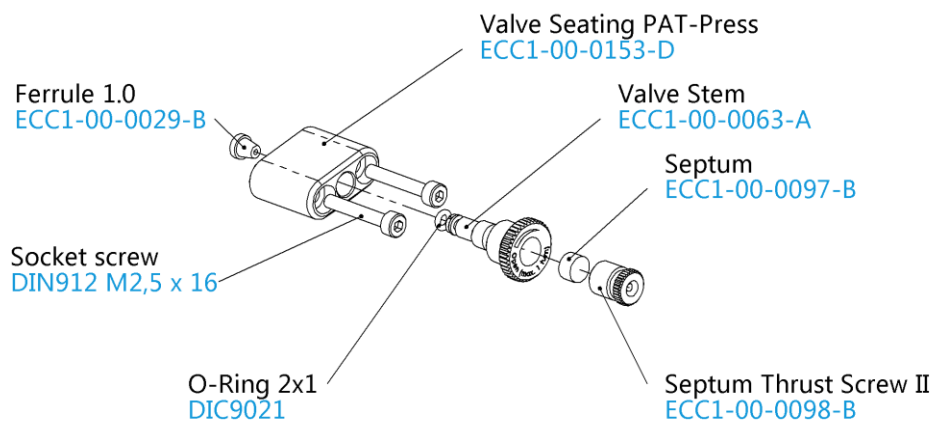
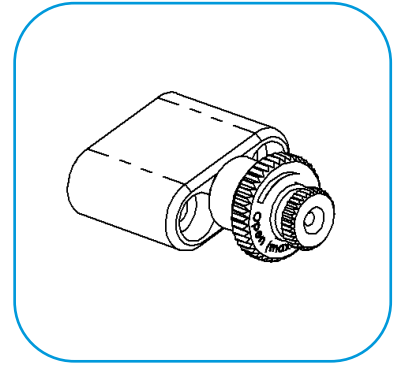
Spring contact pin holder, assy

ECC1-00-0410-A



Gas sample port (PAT-Press), assy

ECC1-00-0155-C



11 Technical support

Technical support for this product is exclusively provided by EL-Cell GmbH.

EL-Cell GmbH

Tempowerkring 8

21079 Hamburg - Germany

phone: +49 40 79012-737

fax: +49 40 79012-736

e-mail: info@el-cell.com

web: www.el-cell.com

12 Warranty

For a period of one year from the date of shipment, EL-CELL GmbH (hereinafter Seller) warrants the goods to be free from defect in material and workmanship to the original purchaser. During the warranty period, Seller agrees to repair or replace defective and/or nonconforming goods or parts without charge for material or labor, or, at the Seller's option, demand return of the goods and tender repayment of the price. Buyer's exclusive remedy is repair or replacement of defective and nonconforming goods, or, at Seller's option, the repayment of the price.

Seller excludes and disclaims any liability for lost profits, personal injury, interruption of service, or for consequential incidental or special damages arising out of, resulting from, or relating in any manner to these goods.

This Limited Warranty does not cover defects, damage, or nonconformity resulting from abuse, misuse, neglect, lack of reasonable care, modification, or the attachment of improper devices to the goods. This Limited Warranty does not cover expendable items. This warranty is void when repairs are performed by a non-authorized person or service center. At Seller's option, repairs or replacements will be made on site or at the factory. If repairs or replacements are to be made at the factory, Buyer shall return the goods prepaid and bear all the risks of loss until delivered to the factory. If Seller returns the goods, they will be delivered prepaid and Seller will bear all risks of loss until delivery to Buyer. Buyer and Seller agree that this Limited Warranty shall be governed by and construed in accordance with the laws of Germany.

The warranties contained in this agreement are in lieu of all other warranties expressed or implied, including the warranties of merchantability and fitness for a particular purpose.

This Limited Warranty supersedes all prior proposals or representations oral or written and constitutes the entire understanding regarding the warranties made by Seller to Buyer. This Limited Warranty may not be expanded or modified except in writing signed by the parties hereto.